

**Amendments to the Claims**

This listing of claims will replace all prior versions, and listings, of claims in this Application.

**Listing of Claims:**

Claims 1-17. (Canceled)

Claim 18. (Currently Amended) A method for forming a trim panel comprising:

- a. supplying a cloth
- b. ~~frothing~~ ~~applying~~ a polyurethane dispersion as a backing layer to said cloth, wherein said polyurethane backing layer is applied and adhered to the cloth without the use of adhesives or flame lamination:
- c. ~~forming injection molding behind said polyurethane backing layer to form~~ a molded plastic substrate using the injection molding process on said polyurethane dispersion without the use of a barrier film applied to said polyurethane backing layer of said cloth wherein said backing layer does not allow strike-through of the cloth by said injection molded plastic substrate.

Claims 19-20. (Canceled)

Claim 21. (Previously Presented) The method of claim 18, wherein the cloth is woven.

Claim 22. (Previously Presented) The method of claim 18, wherein the cloth is knit.

Claim 23. (Previously Presented) The method of claim 18, wherein the polyurethane dispersion is in the form of a foam layer having a density in the range of 0.016 to 0.32 grams/cubic centimeter.

Claim 24. (Previously Presented) The method of claim 18, wherein the backing layer is applied to a thickness of from about 2.6 - 51.3 mm.

Claim 25. (Previously Presented) The method of claim 18, wherein the cloth has a basis weight of between 100 - 950 grams/square meter.